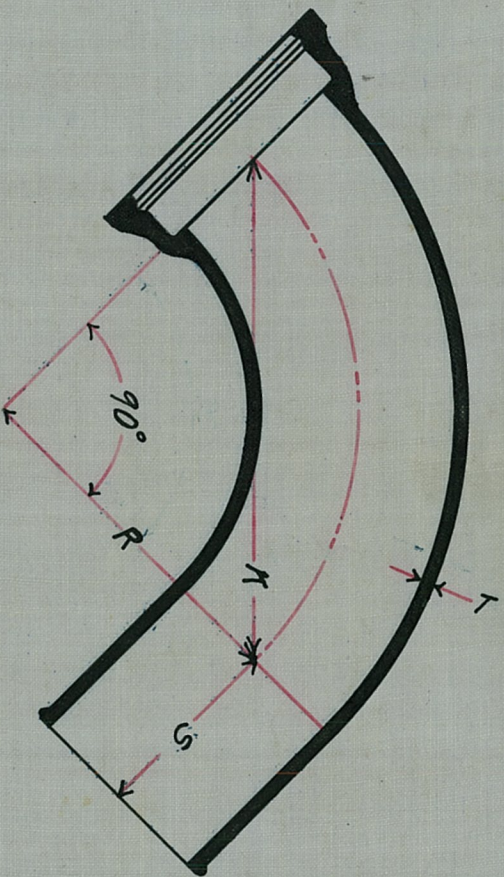




S=8 inches on 4 inch and 6 inch pipe.  
S=10 " " 8 " "  
S=12 " " 10 " " to 36 " " inclusive.

TABLE III.  
ONE-QUARTER CURVES.

| Size<br>Inches | Class | Dimensions<br>T R | Inches<br>K | Weight<br>Pounds |
|----------------|-------|-------------------|-------------|------------------|
| 4              | D     | .52 16            | 22.60       | 82               |
| 6              | D     | .55 16            | 22.60       | 130              |
| 8              | D     | .60 16            | 22.60       | 200              |
| 10             | D     | .68 16            | 22.60       | 278              |
| 12             | D     | .75 16            | 22.60       | 366              |
| 14             | B     | .66 18            | 25.50       | 406              |
| 14             | D     | .82 18            | 25.50       | 504              |
| 16             | B     | .70 24            | 34.00       | 594              |
| 16             | D     | .89 24            | 34.00       | 750              |
| 18             | B     | .75 24            | 34.00       | 710              |
| 18             | D     | .96 24            | 34.00       | 888              |
| 20             | B     | .80 24            | 34.00       | 840              |
| 20             | D     | 1.03 24           | 34.00       | 1070             |
| 24             | B     | .89 30            | 42.40       | 1290             |
| 24             | D     | 1.16 30           | 42.40       | 1656             |
| 30             | A     | .88 36            | 50.90       | 1814             |
| 30             | B     | 1.03 36           | 50.90       | 2082             |
| 30             | C     | 1.20 36           | 50.90       | 2454             |
| 30             | D     | 1.37 36           | 50.90       | 2836             |
| 36             | A     | .99 48            | 67.90       | 2964             |
| 36             | B     | 1.15 48           | 67.90       | 3500             |
| 36             | C     | 1.36 48           | 67.90       | 4120             |
| 36             | D     | 1.58 48           | 67.90       | 4820             |

Trim blue prints along this line

Void  
328-B