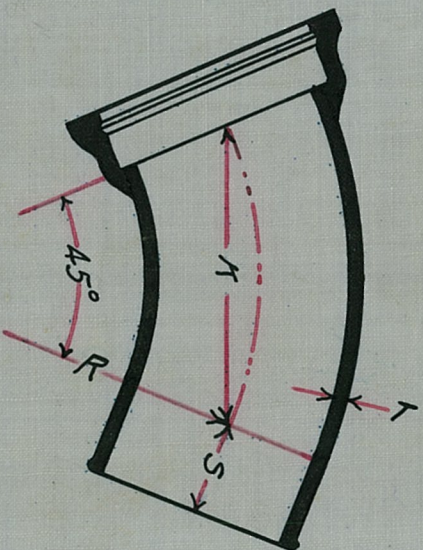




S = 6 inches on 4 inch to 36 inch pipe inclusive.

TABLE IV.  
ONE-EIGHTH CURVES.

| Size<br>Inches | Class | Dimensions |    | Weight<br>Pounds |
|----------------|-------|------------|----|------------------|
|                |       | T          | R  |                  |
| 4              | D     | .52        | 24 | 66               |
| 6              | D     | .55        | 24 | 105              |
| 8              | D     | .60        | 24 | 150              |
| 10             | D     | .68        | 24 | 202              |
| 12             | D     | .75        | 24 | 265              |
| 14             | B     | .66        | 36 | 359              |
| 14             | D     | .82        | 36 | 442              |
| 16             | B     | .70        | 36 | 445              |
| 16             | D     | .89        | 36 | 558              |
| 18             | B     | .75        | 36 | 533              |
| 18             | D     | .96        | 36 | 563              |
| 20             | B     | .80        | 48 | 758              |
| 20             | D     | 1.03       | 48 | 964              |
| 24             | B     | .89        | 60 | 1181             |
| 24             | D     | 1.16       | 60 | 1515             |
| 30             | A     | .88        | 60 | 1475             |
| 30             | B     | 1.03       | 60 | 1684             |
| 30             | C     | 1.20       | 60 | 1983             |
| 30             | D     | 1.37       | 60 | 2291             |
| 36             | A     | .99        | 90 | 2472             |
| 36             | B     | 1.15       | 90 | 2916             |
| 36             | C     | 1.36       | 90 | 3430             |
| 36             | D     | 1.58       | 90 | 4012             |

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