

W

405

WILSON

WILSON

WILSON

No. 112

DISTANCES FROM CENTER OF ROADWAY FOR CROSS-SECTIONING.

Roadway 16 feet wide. Side Slopes 1 on 1.

For Single Track Embankment.

H	0	.1	.2	.3	.4	.5	.6	.7	.8	.9	H
0	8.0	8.1	8.2	8.3	8.4	8.5	8.6	8.7	8.8	8.9	0
1	9.0	9.1	9.2	9.3	9.4	9.5	9.6	9.7	9.8	9.9	1
2	10.0	10.1	10.2	10.3	10.4	10.5	10.6	10.7	10.8	10.9	2
3	11.0	11.1	11.2	11.3	11.4	11.5	11.6	11.7	11.8	11.9	3
4	12.0	12.1	12.2	12.3	12.4	12.5	12.6	12.7	12.8	12.9	4
5	13.0	13.1	13.2	13.3	13.4	13.5	13.6	13.7	13.8	13.9	5
6	14.0	14.1	14.2	14.3	14.4	14.5	14.6	14.7	14.8	14.9	6
7	15.0	15.1	15.2	15.3	15.4	15.5	15.6	15.7	15.8	15.9	7
8	16.0	16.1	16.2	16.3	16.4	16.5	16.6	16.7	16.8	16.9	8
9	17.0	17.1	17.2	17.3	17.4	17.5	17.6	17.7	17.8	17.9	9
10	18.0	18.1	18.2	18.3	18.4	18.5	18.6	18.7	18.8	18.9	10
11	19.0	19.1	19.2	19.3	19.4	19.5	19.6	19.7	19.8	19.9	11
12	20.0	20.1	20.2	20.3	20.4	20.5	20.6	20.7	20.8	20.9	12
13	21.0	21.1	21.2	21.3	21.4	21.5	21.6	21.7	21.8	21.9	13
14	22.0	22.1	22.2	22.3	22.4	22.5	22.6	22.7	22.8	22.9	14
15	23.0	23.1	23.2	23.3	23.4	23.5	23.6	23.7	23.8	23.9	15
16	24.0	24.1	24.2	24.3	24.4	24.5	24.6	24.7	24.8	24.9	16
17	25.0	25.1	25.2	25.3	25.4	25.5	25.6	25.7	25.8	25.9	17
18	26.0	26.1	26.2	26.3	26.4	26.5	26.6	26.7	26.8	26.9	18
19	27.0	27.1	27.2	27.3	27.4	27.5	27.6	27.7	27.8	27.9	19
20	28.0	28.1	28.2	28.3	28.4	28.5	28.6	28.7	28.8	28.9	20
21	29.0	29.1	29.2	29.3	29.4	29.5	29.6	29.7	29.8	29.9	21
22	30.0	30.1	30.2	30.3	30.4	30.5	30.6	30.7	30.8	30.9	22
23	31.0	31.1	31.2	31.3	31.4	31.5	31.6	31.7	31.8	31.9	23
24	32.0	32.1	32.2	32.3	32.4	32.5	32.6	32.7	32.8	32.9	24
25	33.0	33.1	33.2	33.3	33.4	33.5	33.6	33.7	33.8	33.9	25
26	34.0	34.1	34.2	34.3	34.4	34.5	34.6	34.7	34.8	34.9	26
27	35.0	35.1	35.2	35.3	35.4	35.5	35.6	35.7	35.8	35.9	27
28	36.0	36.1	36.2	36.3	36.4	36.5	36.6	36.7	36.8	36.9	28
29	37.0	37.1	37.2	37.3	37.4	37.5	37.6	37.7	37.8	37.9	29
30	38.0	38.1	38.2	38.3	38.4	38.5	38.6	38.7	38.8	38.9	30
31	39.0	39.1	39.2	39.3	39.4	39.5	39.6	39.7	39.8	39.9	31
32	40.0	40.1	40.2	40.3	40.4	40.5	40.6	40.7	40.8	40.9	32
33	41.0	41.1	41.2	41.3	41.4	41.5	41.6	41.7	41.8	41.9	33
34	42.0	42.1	42.2	42.3	42.4	42.5	42.6	42.7	42.8	42.9	34
35	43.0	43.1	43.2	43.3	43.4	43.5	43.6	43.7	43.8	43.9	35
36	44.0	44.1	44.2	44.3	44.4	44.5	44.6	44.7	44.8	44.9	36
37	45.0	45.1	45.2	45.3	45.4	45.5	45.6	45.7	45.8	45.9	37
38	46.0	46.1	46.2	46.3	46.4	46.5	46.6	46.7	46.8	46.9	38
39	47.0	47.1	47.2	47.3	47.4	47.5	47.6	47.7	47.8	47.9	39
40	48.0	48.1	48.2	48.3	48.4	48.5	48.6	48.7	48.8	48.9	40

Example—If point is 22.6 ft. above grade, how far should it be from center line to be a slope stake point?—Ans. from Table 30.6. For same slopes but other widths of roadbed, correct above figures by one-half difference in width of roadbed; thus in example above, for 20 ft. roadbed distance will be $30.6 + (20 - 16) \div 2$ or 2 ft. added to $30.6 = 32.6$. For slopes of 1 on 1 1/2 see inside of back cover.

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TUNNEL INSPECTION

R.A. Thurston.

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8.30000

MICROFILMED

JAN 12 1965

Nov. 16-1932

East End Shift #1

1 shift. 5 miners-5 helpers.

Lagged Segment 4+72

2 Posts at 4+57

Drilling Bench.

#2 1 shift. 5 miners-5 helpers

Lagged Segment 4+80

Mucking. Shot 20 delayers

in Bench, 125# & 40 caps

in Wings, 75#

#3 1 shift. 5 miners-5 helpers. ⁴ muckers

Drilling Bench

Bench to 4+78

2 Posts at 4+64

West End #Shift #1

1 shift. 5 miners-5 helpers-5 muckers.

Wings to 5+35 & plates in.

1 Post at 5+70m & 1 at 5+63s.

#2 1 shift. 5 miners-5 helpers-2 muckers.

Drilling Bench.

Lagged Segment 5+47

Shot 27 delayers in Bench, 150#

#3 1 shift. 6 miners-6 helpers-5 muckers.

Lagged Segment 5+39

Bench to 5+52

Nov. 17-1932

East End Shift #1.

1 shift. 5 miners - 6 helpers

Drilling Bench.

Wings to 4+99 & plates in
2 Posts at 4+74

#2 1 shift. 5 miners - 5 helpers - 4 muckers

Mucking. Shot 24 delays in
Bench at 3 P.M.

Drilling Wings.

Lagged Segment 4+88

#3 1 shift. 6 miners - 6 helpers

Lagged Segment 4+96

Bench to 4+88

2 Posts at 4+82.

Drilling Bench

West End Shift #1

1 shift. 5 miners - 4 helpers - 5 muckers.

Mucking. Drilling Wings.

#2 1 shift. 5 miners - 5 helpers.

Drilling Bench

Shot 27 delays in Bench, 150^g pwr.

2 Posts at 5+55

1 shift. 5 miners - 5 helpers - 5 muckers.

Shot 50 caps. in Wings - 75^g pwr.

Bench to 5+43

Nov. 18-1932

East End Shift #1

1 shft. 5 miners - 4 helpers - 4 muckers.

Shot 27 delayers in Bench at

7:30 A.M. 125# pwr. Mucking.

Drilling Wings. Shot 50 caps in

Wings - 80# pwr.

#2

#3

4 muckers.

Mucking. Shot 32 delayers

in Bench 125#

Bench to 5+06

Shot 45 caps in Wings, 75#

West End Shift #1

1 shft. 4 miners - 4 helpers - 5 muckers.

Wings to 5+18 & plates in.

Mucking.

#2 Shifts combined.

1 shft. 8 miners - 9 helpers.

Drilling Bench.

#3

1 shft. 7 miners - 6 helpers - 5 muckers

Lagged Segment 5+31

Lagged Segment 5+23

Shot 27 delayers in

Bench, 150#

Mucking.

Bench to 5+31

2 Posts at 5+47

Nov. 19-1932

East End

4 muckers

#2]

West End. Shift #1

4 miners-4 helpers-5 muckers.

Shot 35 caps in Wings - 50#

Wings completed.

4+99 to 5+18

#2] Shift #1. 5 miners-6 helpers.

Drilling Bench

#3] Shift #1. 5 miners-4 helpers.

Lagged Segment 5+15

Shot 27 de layers in Bench

150#

Nov. 20-1932

2 Posts at 4+92

1 Post at 4+99S

2 Posts at 5+06

West End

4 miners-4 helpers-5 muckers.

Mucking.

Lagged Segment 5+07

2 Posts at 5+39

Lagged Segment 5+28

" " 5+34

Bench to 5+24

#2 1shft. 5 miners-5 helpers-5 muckers.

#3 1shft. 3 miners-4 helpers.

Nov. 21-1932.

East End

2 Posts at 5+14

5 muckers at Portal.

4 muckers

Bench complete

5+21 to 5+31.

6
West End Shift #1.

3 miners - 4 helpers - 5 muckers.

2 Posts at 5+31

1 Post at 5+34s.

Shot 27 delayers at 2:10 in
Bench, 150[#] pwr. ^{Bench} Completed.

Drilling Invert.

2 shift. 3 miners - 3 helpers - 2 muckers.

Drilling Invert. Grading.

3 shift. 4 miners - 4 helpers - 4 muckers.

Grading Invert. Dr

Shot 50 delayers in Walls 50[#]

Drilling Walls & Invert

Nov. 22-1932.

West End.

3miners-3helpers-4muckers.

4men at Portal-4hrs.

Drilling Bottom & Walls

Shot 80 delayers in Invert &

35 caps in Walls- 125# pwr.

[#]2 1st shft. 3miners-3helpers-4muckers.

Drilling Invert. Mucking.

Shot 65 delayers in Invert. 75#

[#]3 1st shft. 4miners-5helpers-4muckers.

Mucking. Drilling Invert.

Shot 80 delayers in Invert 100#

Invert Excavated to 5+90

but not graded.

Nov. 23-1932

5 men mucking at Exit
Portal on top of forms.

8
Tunnel Shift #1

3 miners-4 helpers-4 muckers.
Drilling Bottom. Mucking.
Shot 125 delayers in
Bottom-150# pwr.

#2 Shift. 3 miners-3 helpers-4 muckers.
Mucking. Drilling Bottom.

#3 Shift. 4 miners-4 helpers-4 muckers.
Mucking. Drilling Bottom.
Shot 75 delayers-75# pwr.
Invert excavated to 5+25
Grading started at 8+14

Nov. 24-1932
No Work

9
Nov. 25-1932. Shift #1.
2 miners - 3 helpers - 2 muckers.
Moving shovel to East Portal.
1 shifter - 9 men - 1 truck - grading.

#2 1 shifter - 3 miners - 3 helpers - 4 muckers.
Drilling Bottom. Mucking.

#3 1 shifter - 4 miners - 4 helpers - 4 muckers.
Mucking. Drilling.
Shot 100 delays - 100# pwr.
Invert Excavated to 1455.

Nov. 26-1932.

Shift #1.

3 miners - 4 helpers - 4 muckers.

Mucking. Drilling.

1 shifter - 12 men - 1 truck, grading.

and 8 men & 2 carpenters - 4 hrs.

Shot 100 delays - 100[#] pwdr.

#2 1 shifter. 2 miners - 3 helpers - 4 muckers.

Drilling. Mucking.

#3 1 shifter. 2 miners - 3 helpers - 4 muckers.

Drilling. Mucking.

10
Nov. 27-1932.

Shift #1.

3 miners - 4 helpers - 4 muckers.

Grading. Mucking.

#2 1 shifter. 2 miners - 3 helpers - 4 muckers.

Mucking.

#3 1 shifter. 2 miners - 3 helpers - 4 muckers.

Invert Excavation completed

1+55 to 5+25

Poured Invert to 5+47.

Nov. 28-1932.

Shift #1 - 3 miners - 4 helpers - 4 muckers.

Drilling. Shot 60 delayers,
50⁺ pwr. Shovel out for repairs.
1 shift. 9 men grading, 6 men at
Exit Portal removing timber.

#2] 1 shift. 4 miners - 4 helpers - 2 trucks.
1 Portable Compressor taken
from Plant.

#3] 1 shift. 4 miners - 4 helpers
& 2 trucks.
Drilling. Mucking.
Shot 125 delayers - 150⁺ pwr.
Section poured 11+73 to 11+54
1st two segments removed.

Nov. 29-1932

Shift #1. 3 miners - 4 helpers - 2 trucks.

1 shift. 13 men grading.
steel gang - 4 men, hauling steel.
3 men - stripping Invert.
2 men - with spaders - chipping Invert.
+ 3 men & 2 spaders - 4 hours.
3 carpenters - trimming - 4 hrs.
2 carpenters - setting headboards - 4 hrs.

#2] 1 shift. 7 miners - 8 helpers - 2 trucks
Drilling. Mucking.
5 men chipping Invert.
Steel gang - 4 men - 2 hrs.
laying steel.
Invert graded and steel
laid to 4+20 from 5+47
Shot 80 delayers & 75⁺ pwr.

Nov. 30-1932

Shift #1.

3 miners - 4 helpers - 2 trucks.

Drilling. Grading.

1 shift. 10 men. Grading.

4 men chipping Invert.

3 Carpenters trimming timber.

#2 1 shift. 5 miners - 5 helpers.

Drilling Walls. Grading.

Invert poured to 3+72.

Rigger - 4 helpers - Drag-line
oprtr. & oiler, setting steel forms.

12
Dec. 1-1932

Shift #1

3 miners - 4 helpers - 1 truck.

1 shift. 8 men - grading

5 men cleaning walls at
Exit Portal.

Rigger - 3 men - Drag Line Oprtr &
Oiler - setting steel forms.

6 carpenters - 3 hrs. setting forms.

Tile drain ended at 3+55.

5 men - steel gang - 5 hrs. laying steel.

Shot 80 delays - 75# pwr.

#2 1 shift. 6 miners - 7 helpers - 1 truck.

Mucking at Exit Portal.

Shot 60 caps in walls - 50#

Invert poured to 1+67.

Dec. 2-1932.

Shift #1 - 1 miner - 3 helpers - 1 truck

Digging trench for Apron Footing.

1 shift. 13 men grading.

4 carpenters - 4 hrs. setting ^{forms.}

Rigger - 3 men, dragline operator

& oiler, setting forms & pipe.

#2] 1 shift. 6 miners - 14 helpers &
1 truck driver.

Drilling. Mucking. Grading.

8 men, steel gang, laying
steel.

Dec. 3-1932

Shift #1. 1 miner - 3 helpers.

Rigger - 3 men - Dragline operator

& oiler setting steel forms.

Trimming. Poured Invert from

1+67 to 1+30 & 1+02 to 0+72

0+55 to 0+04 and 54 apron.

#2] 1 shift. 4 miners - 4 helpers
and 1 truck.

Trimming. Mucking.

Dec. 4-1932

Shift #1.

2 miners-3 helpers-2 trucks.

Trimming. Mucking.

Shift #2.

1 shft. 4 miners-4 helpers

2 trucks.

Mucking.

14

Dec. 5-1932.

2 miners-3 helpers-2 trucks.

1 shft. - 8 men.

Mucking.

Rigger-4 men-Drag operator and
oiler-setting steel forms.

Shift #2 - 1 shft. - 5 miners-5 helpers.

1 truck driver.

Mucking. Trimming.

Drilling Invert at Key.

Dec. 6-1932.

Shift #1. 1 miner-3 helpers.
1-shftr. 8 men mucking. 1 truck
1-Rigger-3 men on Gun.

Drilling key.

Shot 60 delayers-50# pwr.
5 Reen forcing Segments
in place at 9+78

3-6X6 - 1-8X8 & 1-10X10

Shift #2 1 shftr.- 4 miners-4 helpers.
1 truck driver.

Trimming. Mucking. Drilling
Key.

15

Dec. 7-1932

Shift #1 - 3 miners-3 helpers
1-shftr. 6 men-1 truck driver.

Excavating key.

Shot 20 caps-15# pwr.

steel gang-6 men- placing steel, 4 hrs

Rigger-4 men- on Cement Gun.

Shift #2 1 shftr. 4 miners-4 helpers
1 truck driver.

1-17' post in place at Key. ^{at 1+18}

Shot 40 delayers-25# pwr.

60 feet steel form in place.

Dec. 8-1932.

Shift #1. 2 miners-5 helpers

1 truck driver.

Rigger & 3 men on Cement
Gun.

1 post at 0+56s.

Shift #2. No work.

16
Tunnel Dec. 8-1932.

4 P.M. to 12 P.M.

Pipe open at 4:10 P.M.

Down 5-6 P.M. meal time

Water in mix cut to 36 gals.
at 5 P.M.

Shifts changed at 10 P.M. except
gun operator & Mix Foreman.

1 shifter & 10 miners & 1 carpenter.

30 Batches at 4 P.M.

108 " " 10 P.M.

Line Plugged at 10:05 P.M.
to 11:20 P.M.

Dec. 9-1932.

Shift #1.

2 miners - 4 helpers.

Set 1-17 post at 0+56 north.

Trimming Walls.

Shot 20 caps in roof 15[#] pwr.

Completed pouring 60'
section of Walls & Arch

at 11 A.M. to 10+94.

Shift #2 1 shift. 4 miners - 5 helpers.

Shot 60 caps in Walls - 35[#]

Drilling. Mucking.

17

Dec. 10-1932.

Shift #1. 2 miners - 4 helpers.

Trimming.

4 men - 2 trucks - clearing Ent. Portal.

Concr. Foreman - 16 men moving

forms.

Dec. 11-1932

-12-

-13-

-14-

No work, raining.
Tunnel flooded.

18
Dec. 15-1932

2 miners-3 helpers in Tunnel
mucking - 4 hrs.

Drag Line clearing channel
below tunnel.

4 carpenters-2 helpers building
Portal Entrance.

Gas Shovel-2 trucks-1 cat. 7 men
repairing cofferdam.

Shift #2.

1 shift. 12 men - Drag Line
mucking.

Dec. 16-1932

3 carpenters-3 helpers
building wall forms, starting
at 6+88 toward O, southside.

2 men repairing belt conv.
From center of belt discharge
pulley to floor-14'-abt 18" pulley
16 men-mucking & 1 cat.
& 1 drag shovel.

Shift #2

1 shft. 14 men, mucking.
Started pouring filler in
south wall at 6+88 at
6 P.M.

19
Dec. 17-1932

Shift #1

2 miners-4 helpers, moving
steel forms & mucking.

3 carpenters-3 helpers building
filler forms.

8 men on Cement Gun, & Pipe.
Small dam built across Exit
Portal & Direct connected Sinker
Pump installed to pump water.

Shift #2

1 shft. - 11 men - moving forms.

Dec. 18-1932.

Shift #1.

1 Foreman - 7 men - moving forms.

Cement gang completed pouring south Filler Wall to Entrance Portal, except at Key.

Shift 2: - 1 shift - 6 men moving steel forms.

Started pouring a 58' section of walls & arch at 11:45 P.M.

Dec. 19-1932.

Shift #1 - 1 shift - 5 men working as concrete crew, & 1 carpenter.

2 finishers at Exit Portal.

3 carpenters - 4 helpers building Entrance Portal.

Shift #2 2 carpenters - 3 helpers at Entrance Portal at 5 P.M. Mixing crew changed at 5:30 P.M.

No concrete from 4 to 6 P.M. adding to delivery pipe.

1 shift - 8 men, new gang at 7 P.M.

60 Batches to 4 P.M.

5 sk. Cem

1340 sand &

760 - 2 1/2"

970 - 1 1/2"

770 3/4"

20-32 gal. water

Mix for

Filler Wall

Dec. 20-1932

Shift #1.

1 shiftr. 7 men working
as concrete gang.

2 finishers at Exit Portal.

Filler Wall forms along
north wall 6+88 to 0 to
ready for concrete.

Gas shovel #7 filling behind retaining
wall, north side, Entrance Portal.

Shift #2.

60 batches 7:30 A.M. to 6 P.M.

5 to 6 P.M. meal time, no work.

3 carpenters-2 helpers at
Entrance Portal at 5 P.M.

~~39~~ Concrete crew of 7
men changed at 9:30 P.M.

Completed pour at 10:15 P.M.

39 batches since 6 P.M.

21
Dec. 21-1932

Shift #2 - 3 P.M. to 11 P.M.
1 foreman - 8 men

chipping Invert & cleaning up.
1 shiftr & 4 men, concrete gang
at 3 P.M.

Gas shovel #7 working at Entrance
Portal & 1 truck.

3 carpenters-2 helpers on jumbo.

2 truck drivers changed at 11 P.M.

also mix gang of 4 men.

Completed filler wall at 11:30 P.M.
with 93 batches.

Changed mix and started on Portal.

1 shiftr. 8 men at 11 P.M. changing
Gun & chipping.

Also 1 shiftr. 4 men on concrete at 11 P.M.

Dec. 22-1932.

Shift #1 - Working as concrete gang.

Shift #2 - " " " "

Shift #3 " " " "

Pouring Filler Wall to

Height of Wall Plates.

Entrance Portal completed to Spring Line.

Cofferdam overflowing thru spillway & thru

Tunnel. No work on steel forms, too much water.

22
Dec. 23 } Pouring Filler Walls

Dec. 24 }

Dec. 25 No Work.

Dec. 26 } Pouring Walls and

Dec. 27 } Arch to 9+61

Dec. 28-1932

Shift #2. 1 shift. 10 men cleaning up & excavating for east end of Key.
1 truck.

Shift. 1 shift. 1 truck-10 men, excavating East end of Key.
8 men on steel gang.
1 Carp foreman - 3 carps & 3 helpers on Tunnel Portal.

Shift #2- 1 shift. 10 men excavating at Key.

Shift #3- 1 shift. 7 men - finished pouring invert section of Key. Started excavating second Key.

23

Dec. 29-1932.

Shift #1. 1 shift. 6 men moving forms. & 3 men cleaning up.
1 shift. 7 men - 1 truck driver - excavating west Key.

7 carpenters - 2 helpers building form at Entrance Portal.
Shift #2 - 1 shift. 8 men - moving & cleaning steel forms.

Shift #3. 2 shifts. 10 men moving & setting steel forms.

Dec. 30-1932.

- Shift #1. 4 men laying air line - & 1 man cleaning up.
2 finishers on concrete.
1 shiftr. - 6 men & 2 carpenters on steel forms.
1 shiftr. - 9 men - 1 truck driver excavating west Key.
5 Carpenters - 2 helpers at Entrance Portal.
8 men on steel gang.
3 men injured by explosion of part of box of powder at 8:45 A.M.
Shift #2. 1 shiftr. 8 men - 2 carpenters - setting forms. Started pouring concrete in Wall & Arch section at 8:30 P.M.
Shift #3 - working as Concrete gang.

24

Dec. 31-1932

- Shift #1. 1 shiftr. 6 men - 1 truck driver excavating West Key.
8 men - steel gang.
1 shiftr. - 3 men - Backfilling Tunnel #4
1 shiftr. 8 men concrete gang.
1 Gun operator.
Shift #2. 1 shiftr. 6 men - 1 truck driver excavating West Key.
1 shiftr. 10 men moving forms.
Completed pouring concrete section 7:00 to 6:30 at 4:30 P.M.
Shift #3. 1 shiftr. 9 men moving forms - 2 carpenters.

Jan. 1 - 1933.

Shift #1. 1 shift. 6 men setting forms.

7 men steel gang - placing steel.

Shift #2. 1 shift. 8 men - 2 carpenters.

Section of forms ready 6:30 to 5:11

Started pouring concrete

at 4:20 P.M.

Shift #3. 1 shift. 7 men - 2 carpenters - 1 helper, concrete gang.

25
Jan. 2 - 1933.

Shift #1. 1 shift. 7 men - 1 carpenter.

Working as concrete gang.

Finished pouring section at 12 N.

5 carpenters at Entrance Portal.

2 finishers on Tunnel lining.

Shift #2. 1 shift. 11 men & 2 truck drivers & 2 carpenters excavating West Key.

Shift #3.

1 shift. - 4 men - 2 carpenters - 1 finisher pouring concrete in West Key.

1 shift. - 6 men moving forms.

Completed pouring at 5:30 A.M.

Jan. 3-1933

Tunnel 3 P.M. to 12 M.

Labor. 1 shift. 2 men at Key
1 shift. 5 men - 1 Gun operator
& 2 carpenters - concrete gang
4 men Mix crew, 3 truck drivers

Meter reading 3 P.M. 63 batches
& 378 sx. cement.

Meter reading 11 P.M. 147 batches
84 batches this shift.

504 sx. cement.

Shift #3.

5+70 to 5+20.

Finished at 1 A.M.

26
Jan. 4-1933

3 P.M. to 11 P.M.

Core Wall.

Started pouring on 2-30'
sections at 3:15 P.M. Finished
at 8:15 P.M.

Labor. 4 men - mixing plant.

1 Foreman - 5 men - 1 carpenter &
1 helper - Drag Line #10 operator
& boiler - 3 truck drivers.

33 batches - 231 sx. cement.

Tunnel - Shift #2.

2 men drilling at Key
1 shift. - 7 men & 2 carpenters on
forms.

Mixing crew to Tunnel at 8 P.M.

Jan. 5-1933.

Tunnel 3 P.M. to 11 P.M.

Labor. 1 shifr. - 10 men - 1 Gun
operator - 1 carpenter
& 2 truck drivers.

Continuing to pour
concrete 5+20 to 4+70

138 batches at 4 P.M.

174 " at 7:50 P.M.

36 batches this shift

216 SX. cement

Completed pour at 7:50 P.M.

Jan 6-1933

3 P.M. to 11 P.M.

2 men at Key

1 shifr. - 7 men & 6 carpenters
& 2 finishers on forms.

99 batches on Portal
at 6:30 P.M.

Jan. 7-1933.

12 Noon to 12 M.

Started pouring Tunnel
section & Portal - 12:20 P.M.

Portal: 1 Foreman. 1 truck.

8 men - 2 carpenters - Drag
Line #10 - operator & oiler.

Tunnel - 2 men at key.

1 shift - 6 men - 2 carpenters -
2 truck drivers - 1 Gun operator,
on concrete gang.

4 men mixing crew.

Same mix to Tunnel & Portal.

Finished pouring Tunnel
Section 4+05 to 4+70
at 2:10 A.M.

Jan. 8, 1933

Tunnel

Shift #2.

2 men from Mixer crew
working on pipe line.

1 shift - 7 men moving
& setting steel forms.

Section to pour 4+05 to 3+35

Jan. 9-1933

Shift #2.

1 shft. - 6 men - 2 carpenters.
pouring concrete in section
4+05 to 3+35. Started at
8:50 A.M.

Finished pour at 2:30 A.M.

Jan. 10-1933

Tunnel. 3 PM to 11 PM

Moving & setting forms.

Labor

1 shft. 6 men - 2 carpenters
& 2 men from mixing crew.
2 carpenters chipping
timber

3 miners at East Key.

1 man cleaning mixer.

Form at 2+77± has clearance
of $4\frac{3}{4}$ " at spring line on
north side & $5\frac{1}{2}$ " at point #10.

Jan. 11-1933

Tunnel 3 P.M. to 11 P.M.
1 shift. - 6 men - 1 Gun oper-
ator - 2 carpenters & 2
truck drivers.

3 miners excavating East Key.

Pouring concrete in
Tunnel Lining.

Finished section 3+35
to 2+77 at 9:15 P.M.

30
Jan. 12-1933

Shift #2.

1 shift. 6 men - + 4 men of
mixing crew - moving & setting
forms - from 2+77 to 2+17.

3 men excavating at East
Key.

Started pouring this section
at 8:15 P.M.

Jan. 13-1933

3 PM to 11 PM

1 shift. 7 men moving
& setting forms.

3 miners - 1 truck & driver
excavating at East Key.

Excavation here is now
complete and when
cleaned up is ready
for the steel.

Jan. 14-1933

3 PM to 11 PM

1 shift - 7 men - concrete gang.

3 Miners - 2 carpenters -
building form at East
Keyway.

Continued to pour section
2+17 to 1+57.

Finished this section at 8:15 P.M.
and started to pour behind
the timbers in the East Key.

Jan. 15-1933

Tunnel 3PM to 11 P.M.

4 men, mixing crew
2 truck drivers.

1 shift. 7 men pouring concrete & setting forms.

Started on Arch section of East Key at 3:30 P.M.

Cleaned 1150 sx.

72 batches at 11 P.M.

432 sx cement.

Jan. 16-1933.

3PM to 11 P.M.

1 shift. 7 men - pouring concrete and setting forms.

Completed pouring section 1+27 to 1+57 at 6:30 P.M.

No work in Tunnel
Jan. 17 & Jan. 18 on
account of high water.
All equipment removed.

33
Jan. 19-1933.
3 P.M. to 11 P.M.

Feb. 15-1933

5 P.M. to 2 A.M.

Tunnel - No work.

Core Wall - 1 Portable Compressor
1 jackhammer - 1 man -
working at south end.

Dump. 1 man on each
dump.

Tailing Pond. 1 man on
each monitor.

3v
6v
44
33
2
1.2

8v
41v
11v
15v

43
21
21
8
3
4
8
2
14
152

Feb. 21-1933

Core Wall - Shovel #10 - Runner & oiler -
1 truck & driver - 1 Foreman and
9 men.

Spillway - Shovel #11 - Runner & oiler
Shovel #7 - Runner & oiler.

Truck #3	#3	#15	#11	#2	#8
4 yds.	3	1	2	1	2
1	3	1	3	3	3
2	3	4	3	3	3
4	3	3	8 yds	2	4
4	3 1/2	3	#12	4	4
1	4 3/4	3			
5	2	2	3	14	#13
2	2	4	3		2
2	21 yds.	21 yds.	3 yds		3
3					3
2					3
4					3
	49 yds				14 yds

Total 152 yds. using 10 trucks.

Core wall - 24 yds. rock
See to E Rock Emb. *Thurston*
Rumblers *me 347*
me 59
me 359
51
372

Feb. 22-1933 - 5 P.M. to 2 A.M.

Spillway-Upper Bench-Shovel #7-Runner
& boiler. - 4 trucks & drivers.

Lower Bench-Shovel #11-Runner
& boiler. 4 trucks. & drivers

#7 Moved to Lower Bench at 7 P.M.

#	#2	#30	#3	#8	#24
13	4	30	3	2	3
2 yds.	4	1	3 ^u	4	4
2	3	1	2	3	4
5 ^u	2	1	4	—	4
4	3	5	—	—	4
3	3	—	—	—	—
16 yds	19 yds	11 yds	12 yds	9 yds	15 yds

Total 98 yds. rock, of which
75 yds. came from below
surface. All rock sent to
upstream dump.

Recorded ⁵⁰⁹ ₅₄
387

? above

#18	#20	16
3	15	15
3	9	9
3	12	12
3	11	11
4	19	19
4	16	16
16 yds	98	98 ✓

Core wall: - Shovel #10-Runner
& boiler - 1 truck & driver.

1 Foreman - 9 men.

24 yds. rock extracted &
placed on upstream dump.
Thurston.

Recorded
347
59
387

Feb. 23-1933

5 P.M. to 2 A.M.

Spillway. Shovel #7-Runner & oiler
on Upper Bench

Shovel #11-Runner & oiler
on Lower Bench.

Corewall: Shovel #10-Runner & oiler,
1 truck & driver. 1 Foreman
and 9 men.

Spillway- 7 trucks
and drivers.

Spillway		trucks & Yards.			
#8	#13	#2	#20	#18	#14
3	4	3	2	5	4
4	4	4	5	3	4
2	3	4		2	
4	4	4	7	10	
5	5	4			
5	4	4			21
4	3	2			44
4	4	4			42
4	5	3			37
2	4	3			144
2	2	5			
37	42	44			

Recorded $\frac{359}{53}$ M.K.

Total rock from Spillway
144 yds. of which 30 yds
came from below surface.

Corewall- 22 yds. rock.

All rock placed on up-
stream dump. Johnston.

Recorded $\frac{347}{59}$ M.K.

Feb. 24-1933

5 P.M. to 2 A.M.

Spillway - Shovel #11 - Runner
& oiler: 3 trucks & drivers

1 Compressorman
& 2 men drilling.

Core wall: Shovel #10 - Runner &
oiler. 1 truck & driver.

1 Foreman - 7 men.

Working at both ends
of wall.

#11 Shovel moved to Upper
Bench at 7:30 P.M.

Shovel #10 moved to Spill-
way at 10:30 P.M.

#8	#2	#13
4	3	3
3	4	4
3	5	4
2	3	5
4	4	4
4		
<u>4</u>	<u>3</u>	<u>4</u>
4	5	4
4	4	3
4	3	2
3	3	3
4	4	3
3	4	4
4	5	4
5	4	3
4	4	3
4	4	4
5	4	4
4	4	4
3	5	3
3	4	2
3	3	4
3	3	<u>4</u>
<u>60</u>	3	<u>50</u>
	4	
	<u>67</u>	

} Rock to
upstream
Dump (50-50)

20
19 ✓
20 ✓
59 ✓

#12

<u>3</u>
3
4
4
3
4
<u>4</u>
25 ✓

} Rock to
Downstream
Dump.

25
50
67
60 ✓
202 ✓

~~Recorded see 359
53. 2 AM~~

Rock from Spillway 261 yds.
of which 52 yds. came from
below surface. 202 yds.
went to downstream dump
and 59 yds. to upstream function

Feb. 25-1933.

5 P.M. to 2 A.M.

Core Wall-South End. 3 men drilling
grout holes.

North End. 1 Foreman - 5 men
mucking.

Shovel #10 - Runner and
oiler - 2 trucks & drivers -
stripping S.E. quarter.

Spillway. Shovel #11 - Runner
and oiler - 3 trucks)
and drivers.

#13	#4	#8
4	4	4
3	3	4
4	4	3
<hr/> 11 ✓	<hr/> 11 ✓	<hr/> 13 ✓

cu yds. recorded
from reports of BAT-
2420

357
54

Feb. 26-1933 No Work.

Feb. 27-1933

5 P.M. to 2 A.M.

Spillway: #11 Shovel - Runner
& oiler - repairing.

#8 Shovel: Runner and
oiler: 4 trucks & drivers
2 men drilling.

Tower: Shovel #9 - Runner &
oiler: 2 men drilling.

Corewall: South end: 4 men
drilling grout holes.
North end: 4 men
mucking & drilling.

.39

#	#	#	#
<u>20</u>	<u>23</u>	<u>24</u>	<u>25</u>
4	2	4	3
3	3	3	4
3	—	4	3
4	5	3	<u>3</u>
4		3	13
<u>18</u>		<u>3</u>	
		20	

56
net

Recorded

Sum in
Report
of

RAT
Houston

359
54

Feb. 28-1933

Spillway: Lower Bench: Shovel #8
Runner & oiler - 3 trucks &
drivers.

Upper Bench - Shovel #9
8 men - drilling & Clearing.
2 trucks & drivers.

Tower: Shovel #10 - Runner & oiler.

Core Wall: South. 3 men on Grout
Holes.

North End. - 4 men - mucking

Spillway Road: Shovel #11 Runner
& oiler.

Rock estimates for this and pre-
vious days are Solid measurements.
Succeeding estimates will be
loose or actual measurements.
Thursday

#3
3

#15
5
4
6
5
6

#20
5
4
5
5
5
5

#24
4
5
6
5
5
6
4
6

23
5
4
3

44
26
5
4
5

40

132 cu yds
gross
measure

Recorded vol 354
54
274

Mar. 1-1933.

Finished pour at South End
of Core Wall at 5:15 P.M. ←

Total 68 batches concrete
1 batch grout.

481 sk. cement.

Tower: Shovel #11 - Runner and
oiler. & 3 men.

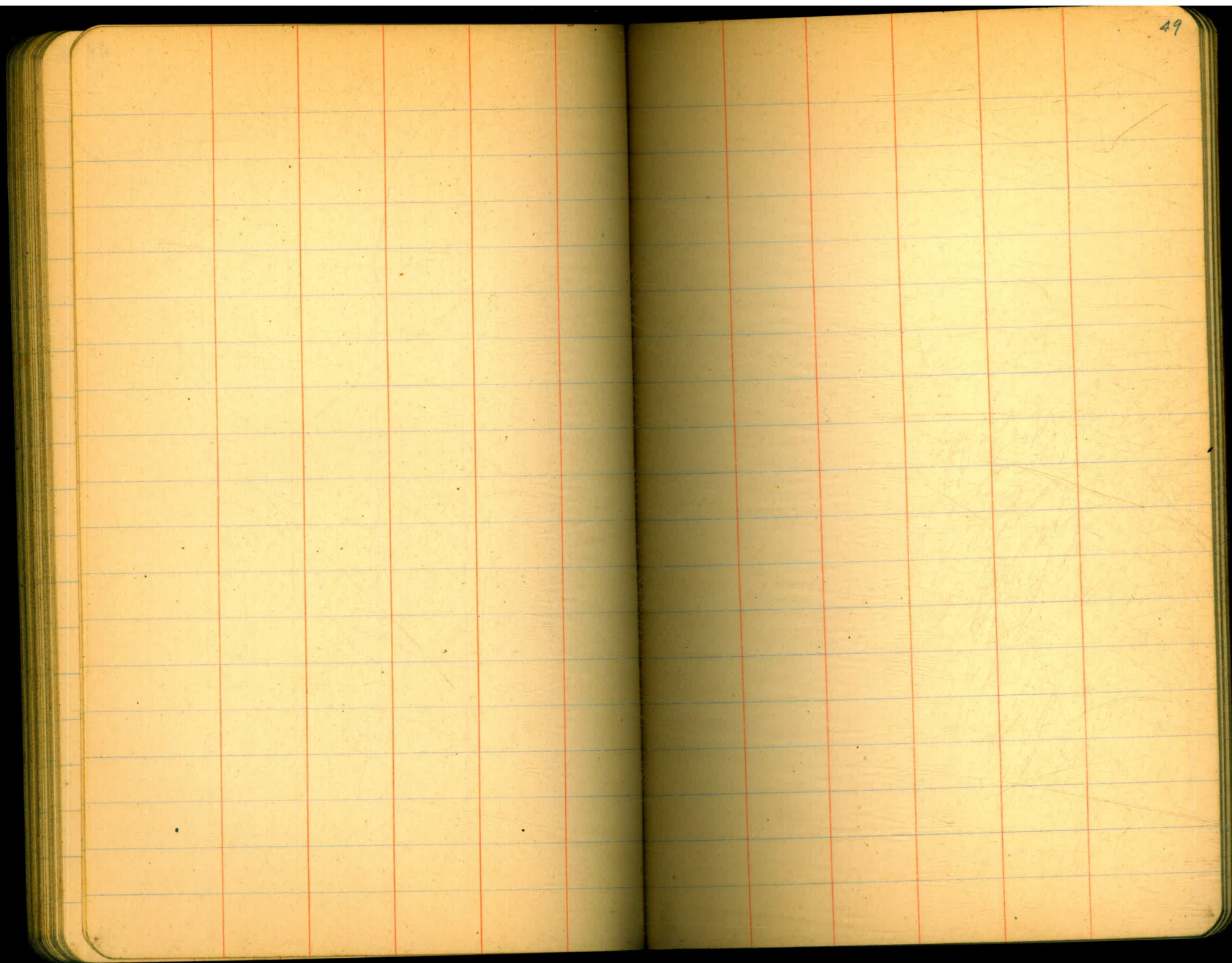
Core Wall: 1 Foreman - 3 men. ←
working north end.

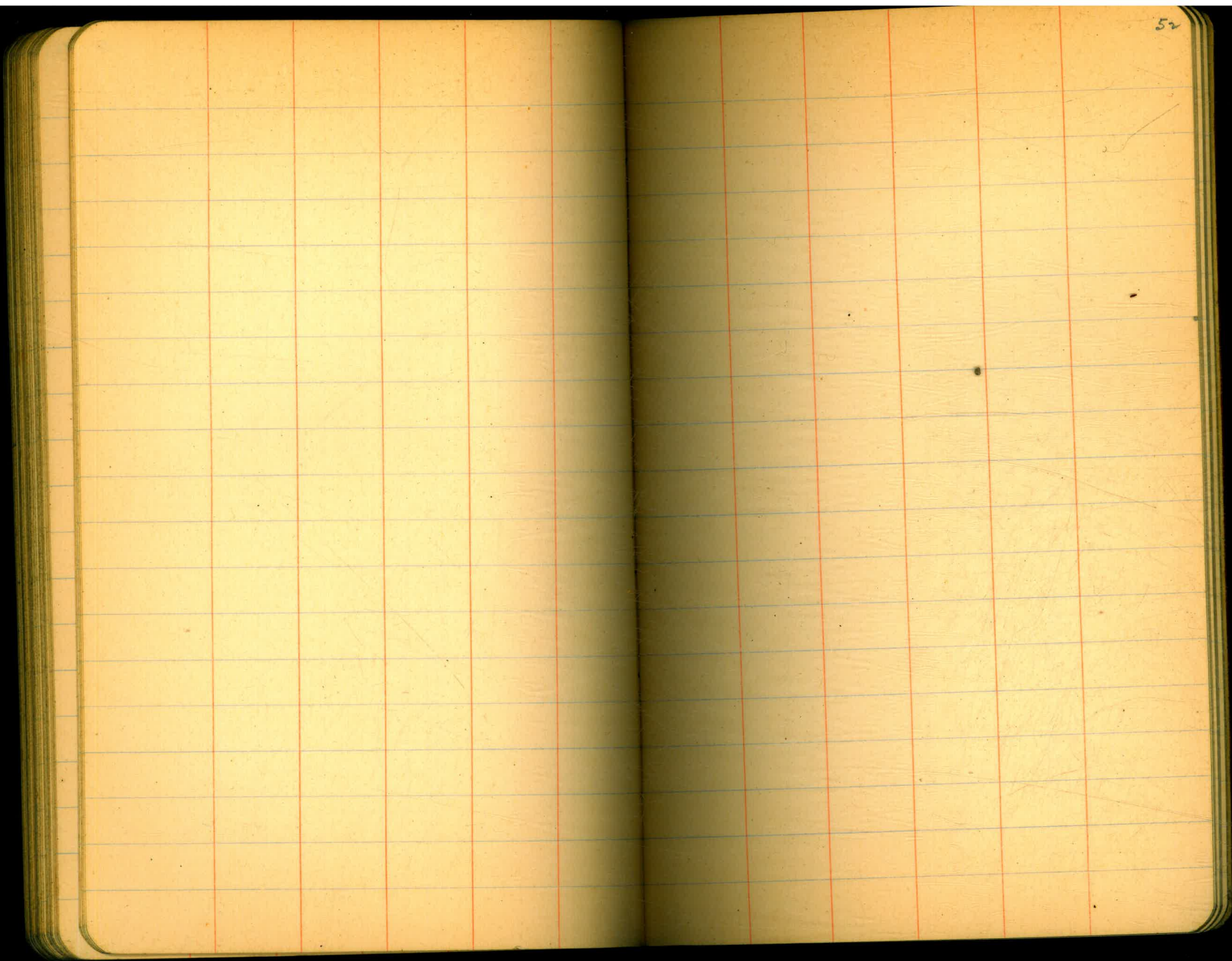
Spillway: Shovel #9 - Runner
and oiler - casting.

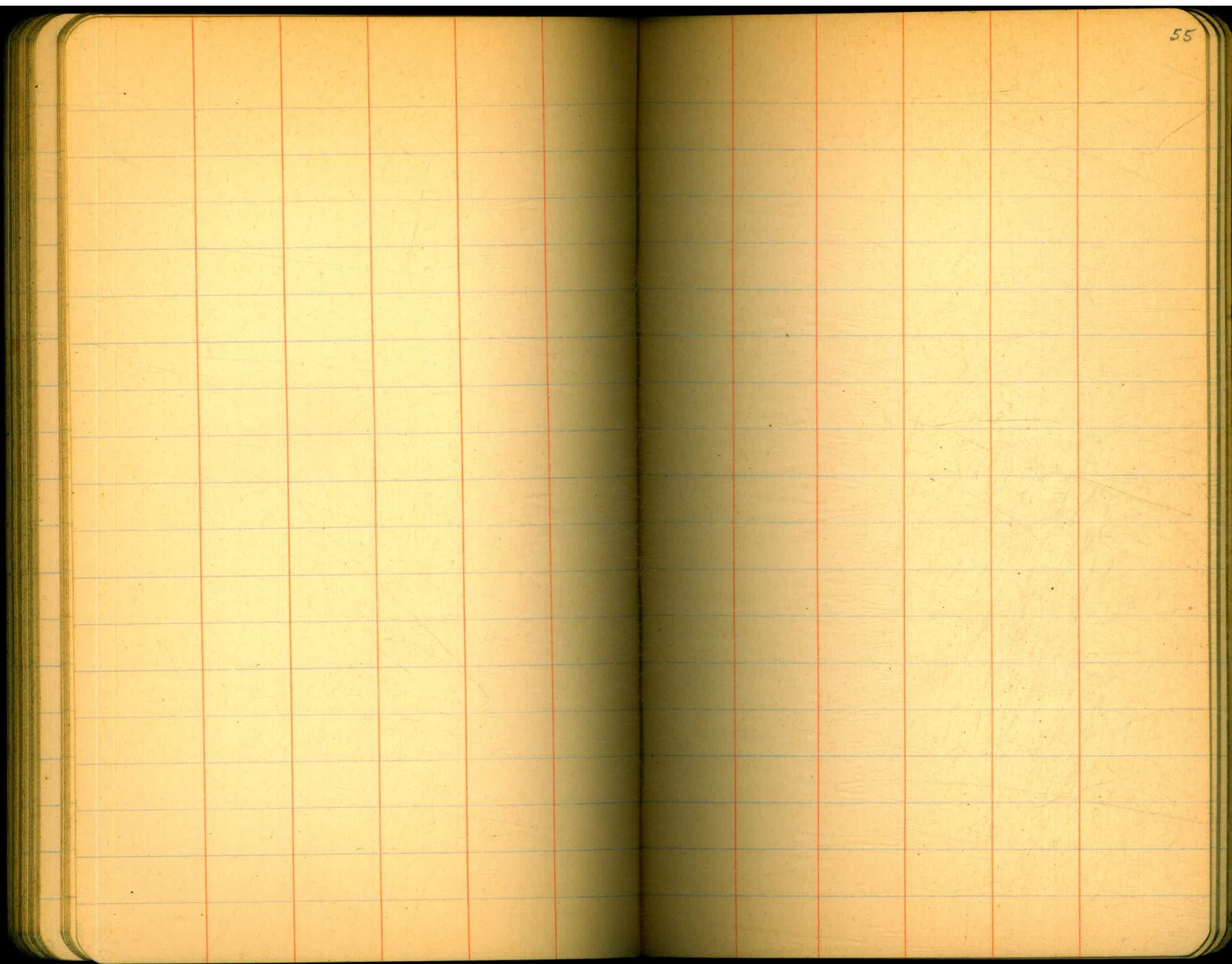
Spillway: East Road. Shovel
#11 - Runner & oiler.
No trucks working.

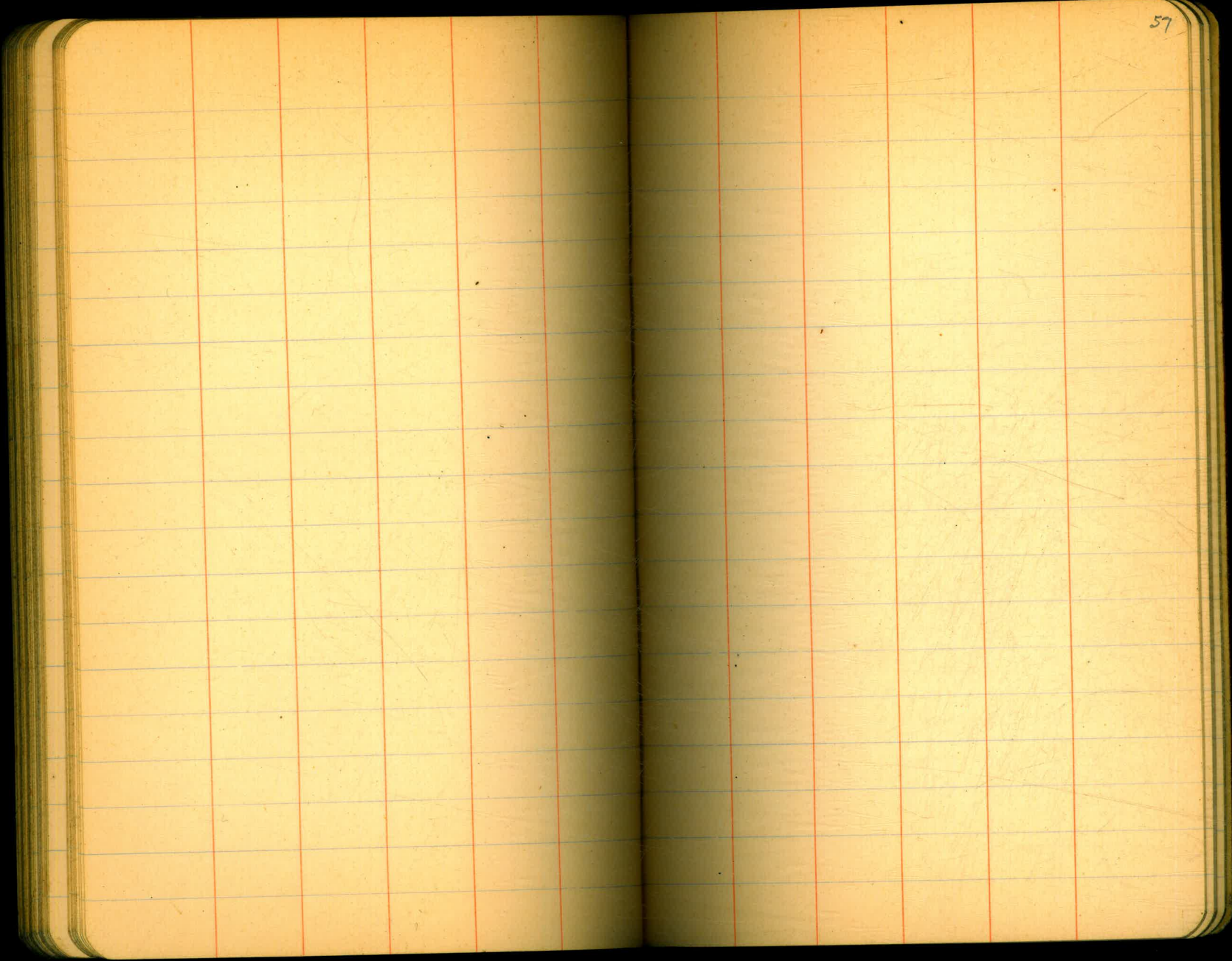
41
Wasted $1\frac{1}{2}$ yds. concrete.

← and 1 cat. and driver.

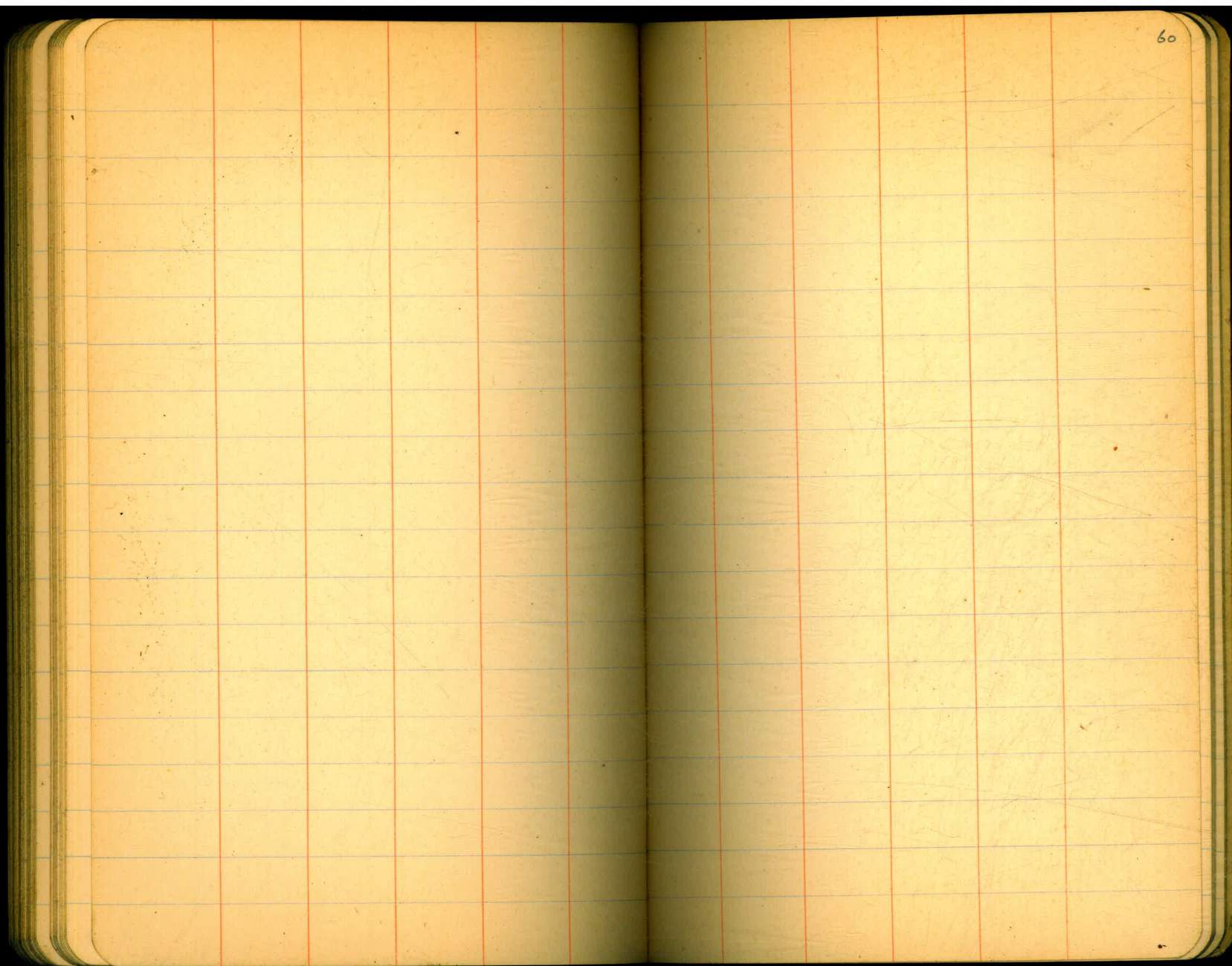


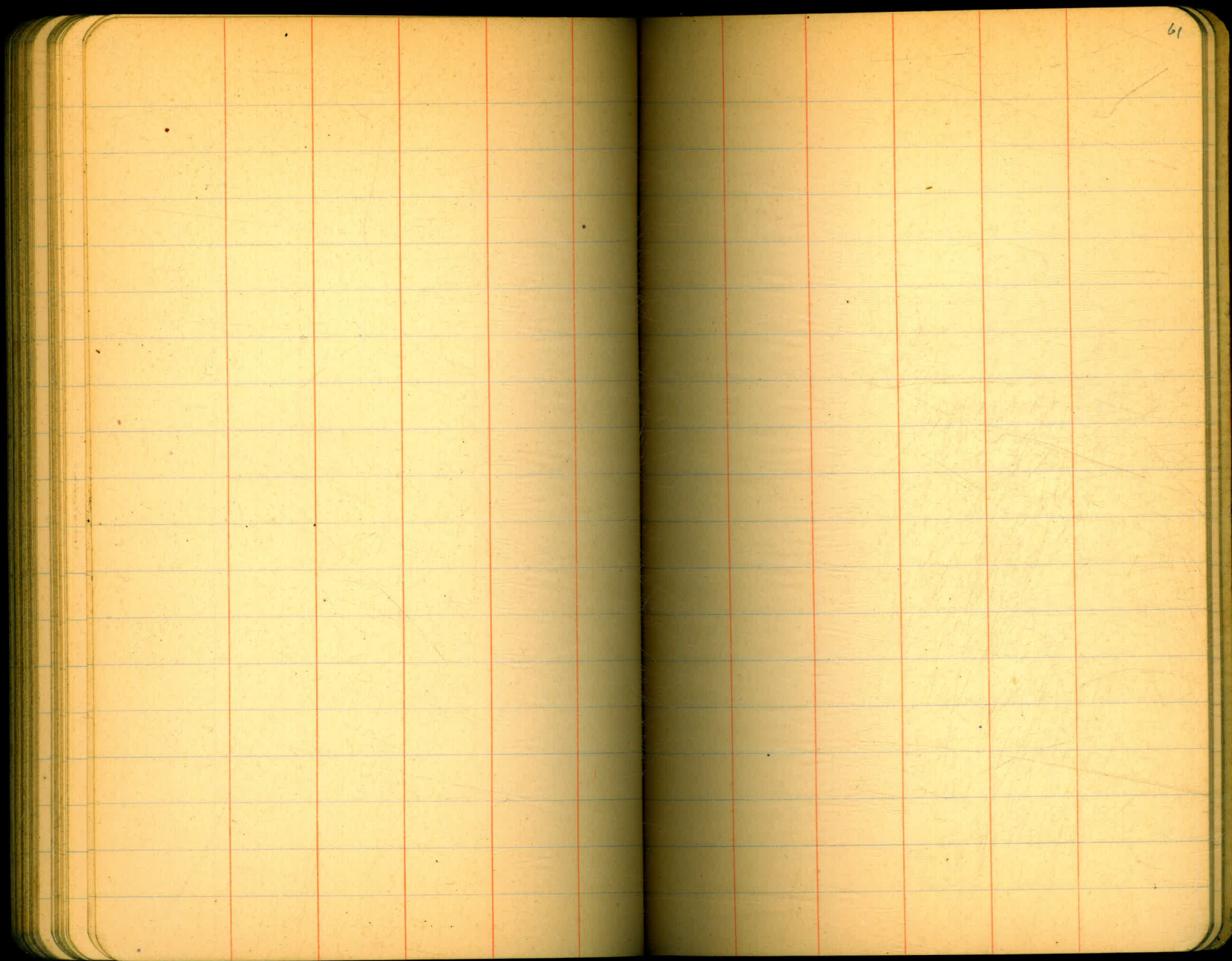




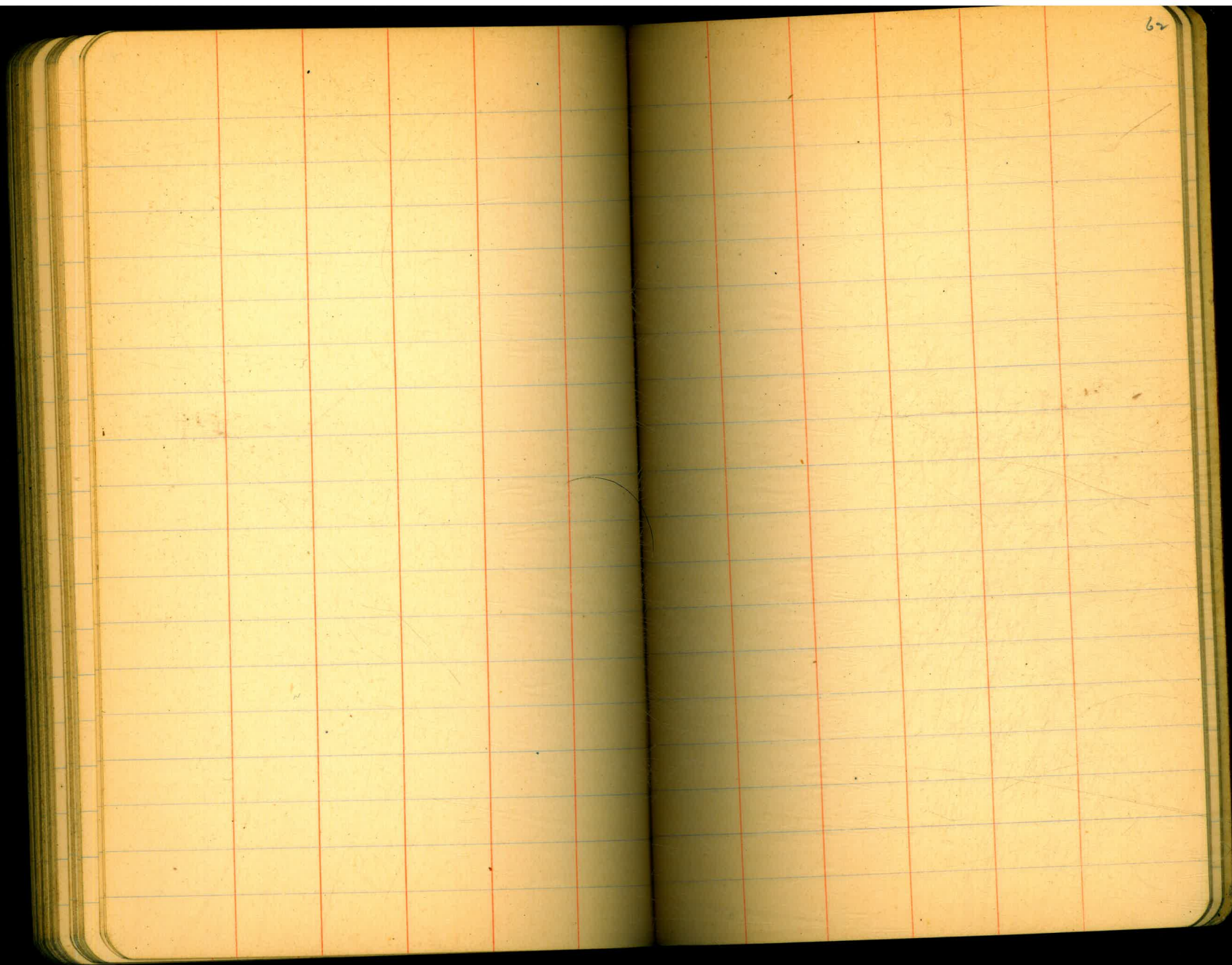


The image shows an open notebook with two facing pages. The pages are cream-colored and feature light blue horizontal ruling. Vertical red lines create margins on both pages. The right page is numbered '58' in the top right corner. The notebook is bound in the center, and the pages appear slightly aged with some minor discoloration and faint smudges.

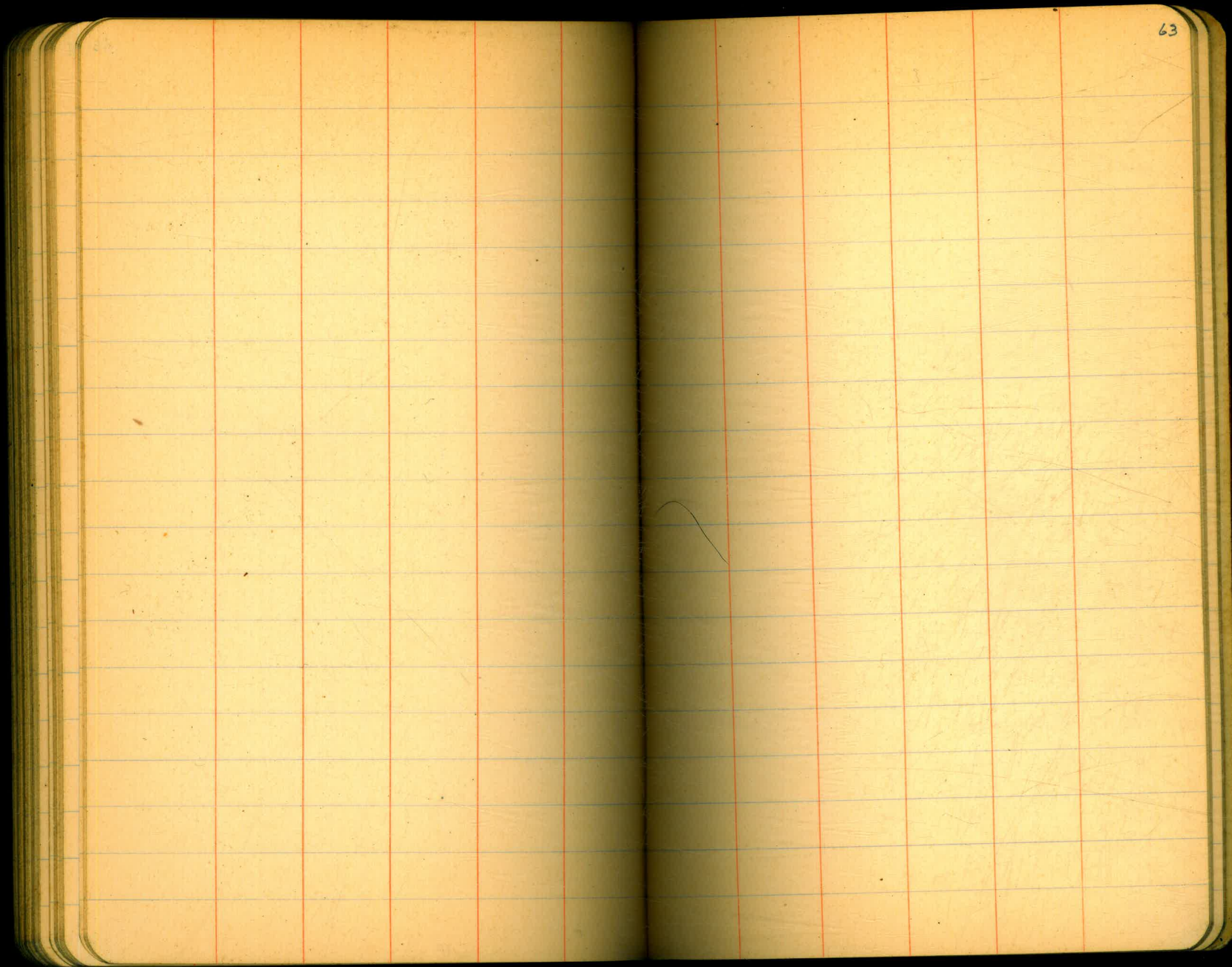




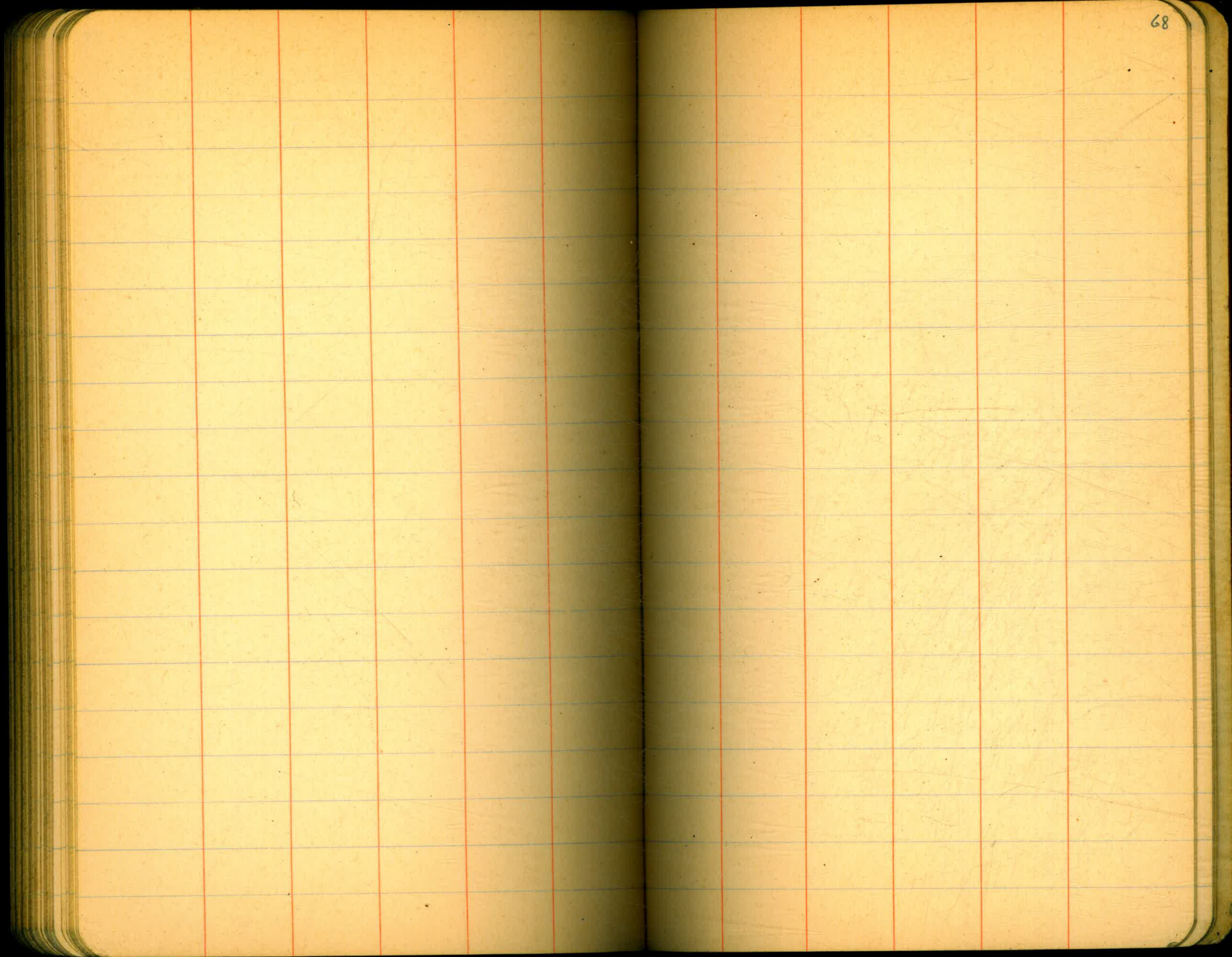
61



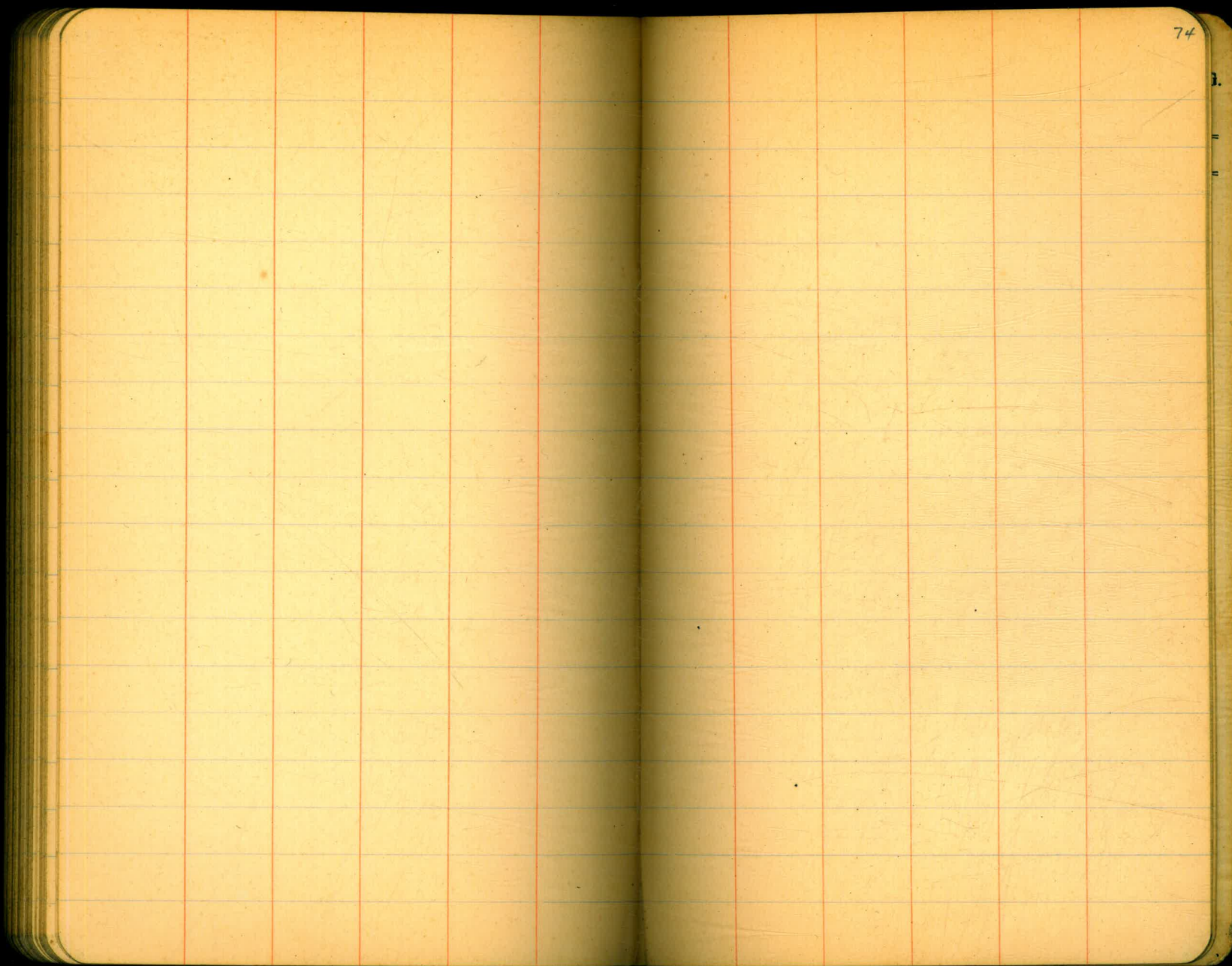
62

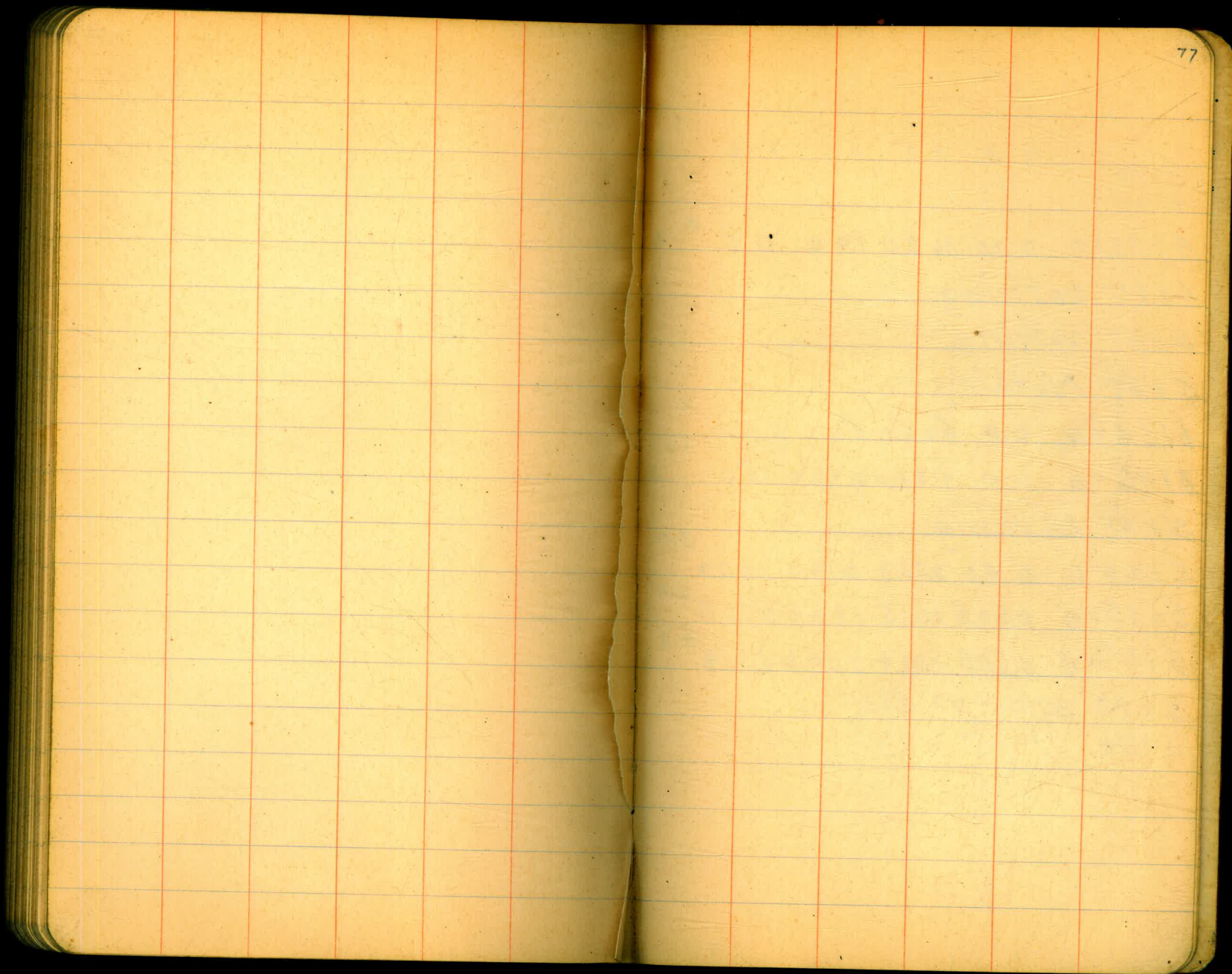


The image shows an open notebook with two facing pages. Both pages are cream-colored and feature a grid of light blue horizontal lines and vertical red margin lines. The right page has the number '66' written in the top right corner. The notebook is bound in the center, and the pages appear slightly aged with some minor discoloration and faint smudges.



72 13







1 2 3 4 5 6 7 8 9 10 11

5+54

4+64

4+72 ✓ 0 0 1.0 1.6 2.0 1.4 0 0 0 0

4+80 ✓ Nothing.

5+47 ✓ Nothing.

5+39 ✓ Nothing.

4+88 ✓ 0 0 0.8 2.0 2.3 0 0 0 0 0

4+96 ✓ 0 0 0 0.8 2.0 2.3 2.0 1.5 0 1.8 0.5

5+31 ✓ Nothing.

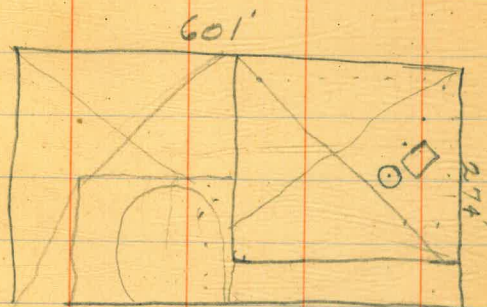
5+23 ✓ 0 0 4.0 2.5 1.3 2.3 0.5 1.3 2.0 2.0 0

5+15 ✓ 0 0.5 0.5 1.0 1.5 1.8 0.8 0.5 1.0 2.0 0

5+07 ✓ 0 0.5 0.5 1.3 1.4 2.0 0.6 1.1 1.4 2.2 0

5+28 game as 5+31

5+34 " " "



4568 Orange.

CALCULATION OF EARTHWORK.

Width	HEIGHT														
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
1	.02	.04	.06	.07	.09	.11	.13	.15	.17	.18	.20	.22	.24	.26	.28
2	.04	.07	.11	.15	.18	.22	.26	.30	.33	.37	.41	.44	.48	.52	.56
3	.06	.11	.17	.22	.28	.33	.39	.44	.50	.56	.61	.67	.72	.78	.83
4	.07	.15	.22	.30	.37	.44	.52	.59	.67	.74	.81	.89	.96	1.04	1.11
5	.09	.19	.28	.37	.46	.56	.65	.74	.83	.93	1.02	1.11	1.20	1.30	1.39
6	.11	.22	.33	.44	.56	.67	.78	.89	1.00	1.11	1.22	1.33	1.44	1.55	1.67
7	.13	.26	.39	.52	.65	.78	.91	1.04	1.16	1.30	1.42	1.55	1.68	1.81	1.94
8	.15	.30	.44	.59	.74	.89	1.04	1.19	1.33	1.48	1.63	1.78	1.92	2.08	2.22
9	.17	.33	.50	.67	.83	1.00	1.17	1.33	1.50	1.67	1.83	2.00	2.17	2.33	2.50
10	.18	.37	.56	.74	.93	1.11	1.30	1.48	1.67	1.85	2.04	2.22	2.41	2.59	2.78
11	.20	.41	.61	.82	1.02	1.22	1.43	1.63	1.83	2.04	2.24	2.44	2.65	2.85	3.06
12	.22	.44	.67	.89	1.11	1.33	1.56	1.78	2.00	2.22	2.44	2.67	2.89	3.11	3.33
13	.24	.48	.72	.96	1.20	1.44	1.68	1.92	2.16	2.41	2.65	2.89	3.13	3.37	3.61
14	.26	.52	.78	1.04	1.30	1.55	1.81	2.08	2.33	2.59	2.85	3.11	3.37	3.63	3.89
15	.28	.56	.83	1.11	1.39	1.67	1.94	2.22	2.50	2.78	3.06	3.33	3.61	3.89	4.17
16	.30	.59	.89	1.18	1.48	1.78	2.07	2.37	2.67	2.96	3.26	3.56	3.85	4.15	4.44
17	.31	.63	.94	1.26	1.57	1.89	2.20	2.52	2.83	3.15	3.46	3.78	4.09	4.41	4.72
18	.33	.67	1.00	1.33	1.67	2.00	2.33	2.67	3.00	3.33	3.67	4.00	4.33	4.67	5.00
19	.35	.70	1.06	1.41	1.76	2.11	2.46	2.82	3.17	3.52	3.87	4.22	4.57	4.92	5.28
20	.37	.74	1.11	1.48	1.85	2.22	2.59	2.96	3.33	3.70	4.07	4.44	4.81	5.18	5.56
21	.39	.78	1.17	1.55	1.94	2.33	2.72	3.11	3.50	3.89	4.28	4.67	5.06	5.44	5.83
22	.41	.81	1.22	1.63	2.04	2.44	2.85	3.26	3.67	4.07	4.48	4.89	5.30	5.70	6.11
23	.43	.85	1.28	1.70	2.13	2.56	2.98	3.41	3.83	4.26	4.68	5.11	5.54	5.96	6.39
24	.44	.89	1.33	1.78	2.22	2.67	3.11	3.56	4.00	4.44	4.89	5.33	5.78	6.22	6.67
25	.46	.92	1.39	1.85	2.31	2.78	3.24	3.70	4.17	4.63	5.09	5.56	6.02	6.48	6.94
26	.48	.96	1.44	1.92	2.41	2.89	3.37	3.85	4.33	4.82	5.30	5.78	6.26	6.74	7.24
27	.50	1.00	1.50	2.00	2.50	3.00	3.50	4.00	4.50	5.00	5.50	6.00	6.50	7.00	7.50
28	.52	1.04	1.55	2.07	2.59	3.11	3.63	4.15	4.67	5.18	5.70	6.22	6.74	7.26	7.78
29	.54	1.07	1.61	2.15	2.68	3.22	3.76	4.30	4.83	5.37	5.91	6.44	6.98	7.52	8.06
30	.56	1.11	1.67	2.22	2.78	3.33	3.89	4.44	5.00	5.55	6.11	6.67	7.22	7.78	8.33
31	.57	1.15	1.72	2.30	2.87	3.44	4.02	4.59	5.17	5.74	6.32	6.89	7.46	8.04	8.61
32	.59	1.18	1.78	2.37	2.96	3.56	4.15	4.74	5.33	5.92	6.52	7.11	7.70	8.30	8.89
33	.61	1.22	1.83	2.44	3.05	3.67	4.28	4.89	5.50	6.11	6.72	7.33	7.94	8.55	9.17
34	.63	1.26	1.89	2.52	3.15	3.78	4.40	5.04	5.67	6.29	6.93	7.56	8.18	8.81	9.44
35	.65	1.30	1.94	2.59	3.24	3.89	4.53	5.18	5.83	6.48	7.13	7.78	8.42	9.08	9.72
36	.67	1.33	2.00	2.67	3.33	4.00	4.66	5.33	6.00	6.67	7.33	8.00	8.67	9.33	10.00
37	.68	1.37	2.06	2.74	3.42	4.11	4.79	5.48	6.17	6.85	7.54	8.22	8.91	9.59	10.28
38	.70	1.41	2.11	2.82	3.52	4.22	4.92	5.63	6.33	7.03	7.74	8.44	9.15	9.85	10.56
39	.72	1.44	2.17	2.89	3.61	4.33	5.05	5.78	6.50	7.22	7.95	8.67	9.39	10.11	10.83
40	.74	1.48	2.22	2.96	3.70	4.44	5.18	5.92	6.67	7.41	8.15	8.89	9.63	10.37	11.11

Table gives cu. yds. in 1 ft. of a triangle of given width and height. Corrections for tenths of width are one tenth the values found under each height considering the widths from 1 to 9 as tenths and similarly the corrections for tenths of height are one tenth the figures opposite width considering the heights from 1 to 9 as tenths. Thus if w = 16.2 and h = 5.3, cu. yds. = 1.43 + .028 + .089 = 1.597 cu. yds. or practically 160 cu. yds. per 100 ft. If w exceeds 40 ft., use one half and multiply result by 2, if both w and h are large use one half of each and multiply result by 4. Any cross-section may be divided into triangles by the following rule. To the triangle of the sum of the outside cuts (or fills) = h, and 1/2 the roadbed = w, add the triangles formed by taking the distance out to each break in turn (=w's) by the difference between the cuts (or fills) on each side of it (=h's) always subtracting the outer from the inner.

DISTANCES FROM CENTER OF ROADWAY FOR CROSS-SECTIONING.
 Roadway 16 feet wide. Side Slopes 1 on 1 1/2.
 For Single Track Embankment.

H	0	.1	.2	.3	.4	.5	.6	.7	.8	.9	II
0	8.0	8.2	8.3	8.5	8.6	8.8	8.9	9.1	9.2	9.4	0
1	9.5	9.7	9.8	10.0	10.1	10.3	10.4	10.6	10.7	10.9	1
2	11.0	11.2	11.3	11.5	11.6	11.8	11.9	12.1	12.2	12.4	2
3	12.5	12.7	12.8	13.0	13.1	13.3	13.4	13.6	13.7	13.9	3
4	14.0	14.2	14.3	14.5	14.6	14.8	14.9	15.1	15.2	15.4	4
5	15.5	15.7	15.8	16.0	16.1	16.3	16.4	16.6	16.7	16.9	5
6	17.0	17.2	17.3	17.5	17.6	17.8	17.9	18.1	18.2	18.4	6
7	18.5	18.7	18.8	19.0	19.1	19.3	19.4	19.6	19.7	19.9	7
8	20.0	20.2	20.3	20.5	20.6	20.8	20.9	21.1	21.2	21.4	8
9	21.5	21.7	21.8	22.0	22.1	22.3	22.4	22.6	22.7	22.9	9
10	23.0	23.2	23.3	23.5	23.6	23.8	23.9	24.1	24.2	24.4	10
11	24.5	24.7	24.8	25.0	25.1	25.3	25.4	25.6	25.7	25.9	11
12	26.0	26.2	26.3	26.5	26.6	26.8	26.9	27.1	27.2	27.4	12
13	27.5	27.7	27.8	28.0	28.1	28.3	28.4	28.6	28.7	28.9	13
14	29.0	29.2	29.3	29.5	29.6	29.8	29.9	30.1	30.2	30.4	14
15	30.5	30.7	30.8	31.0	31.1	31.3	31.4	31.6	31.7	31.9	15
16	32.0	32.2	32.3	32.5	32.6	32.8	32.9	33.1	33.2	33.4	16
17	33.5	33.7	33.8	34.0	34.1	34.3	34.4	34.6	34.7	34.9	17
18	35.0	35.2	35.3	35.5	35.6	35.8	35.9	36.1	36.2	36.4	18
19	36.5	36.7	36.8	37.0	37.1	37.3	37.4	37.6	37.7	37.9	19
20	38.0	38.2	38.3	38.5	38.6	38.8	38.9	39.1	39.2	39.4	20
21	39.5	39.7	39.8	40.0	40.1	40.3	40.4	40.6	40.7	40.9	21
22	41.0	41.2	41.3	41.5	41.6	41.8	41.9	42.1	42.2	42.4	22
23	42.5	42.7	42.8	43.0	43.1	43.3	43.4	43.6	43.7	43.9	23
24	44.0	44.2	44.3	44.5	44.6	44.8	44.9	45.1	45.2	45.4	24
25	45.5	45.7	45.8	46.0	46.1	46.3	46.4	46.6	46.7	46.9	25
26	47.0	47.2	47.3	47.5	47.6	47.8	47.9	48.1	48.2	48.4	26
27	48.5	48.7	48.8	49.0	49.1	49.3	49.4	49.6	49.7	49.9	27
28	50.0	50.2	50.3	50.5	50.6	50.8	50.9	51.1	51.2	51.4	28
29	51.5	51.7	51.8	52.0	52.1	52.3	52.4	52.6	52.7	52.9	29
30	53.0	53.2	53.3	53.5	53.6	53.8	53.9	54.1	54.2	54.4	30
31	54.5	54.7	54.8	55.0	55.1	55.3	55.4	55.6	55.7	55.9	31
32	56.0	56.2	56.3	56.5	56.6	56.8	56.9	57.1	57.2	57.4	32
33	57.5	57.7	57.8	58.0	58.1	58.3	58.4	58.6	58.7	58.9	33
34	59.0	59.2	59.3	59.5	59.6	59.8	59.9	60.1	60.2	60.4	34
35	60.5	60.7	60.8	61.0	61.1	61.3	61.4	61.6	61.7	61.9	35
36	62.0	62.2	62.3	62.5	62.6	62.8	62.9	63.1	63.2	63.4	36
37	63.5	63.7	63.8	64.0	64.1	64.3	64.4	64.6	64.7	64.9	37
38	65.0	65.2	65.3	65.5	65.6	65.8	65.9	66.1	66.2	66.4	38
39	66.5	66.7	66.8	67.0	67.1	67.3	67.4	67.6	67.7	67.9	39
40	68.0	68.2	68.3	68.5	68.6	68.8	68.9	69.1	69.2	69.4	40

Example—If point is 22.6 ft. above grade, how far should it be from center line to be a slope stake point? Ans. from Table 41.9. For same slopes but other widths of roadbed correct above figures by one-half difference in width of roadbed; thus in example above for 20 ft. roadbed distance will be 41.9 + (20 - 16) ÷ 2 or 2 ft. added to 41.9 = 43.9. For slopes of 1 on 1 see inside of front cover.

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